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### Developing Reusable Model Libraries in the ASCEND Environment

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# **DEVELOPING REUSABLE MODEL LIBRARIES**

# IN THE ASCEND ENVIRONMENT

Engineering Design Research Center Research Report Series

submitted by

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### <sup>1</sup>. Introduction

In this report, the model-building capabilities of the ASCEND (Advanced System for Computations in Engineering Design) environment are demonstrated. In chemical engineering, many simulation systems, including conventional flowsheeting programs, provide the user with a predefined set of abstractions, such as unit operations (Piela, *et al.*, 1991). These abstractions remain hidden from the user and cannot be readily tailored for specific modeling needs. The model-building language within ASCEND, however, is equation-based and offers more flexibility. It provides many of the objectoriented abstractions that are conducive to a more exact approach to modeling by allowing models to be structured more like die physical systems they are meant to represent (Westerberg, et  $aL_{2}$ 1991). This is done through the use of two objects (ATOMs and MODELs) and five operators (REFINES, IS\_A, IS\_REHNED\_TO, ARE\_THE\_SAME, and ARE\_ALKE). Analogous to the use of unit operations to aid engineers in constructing flowsheets, libraries can be developed in ASCEND to aid in the proper formulation of equational models. It is the purpose of this work to illustrate the above language primitives in the development of standardized ASCEND structures for mathematics and thermodynamics modeling. The use of these libraries is further demonstrated by formulating and solving an adiabatic catalytic reactor. The rationales for taking such a highly structured approach toward model construction will be explained.

### 2. The Modeling Language

(Piela, *et al.*<sub>9</sub> 1991) gives a detailed syntactical description of the language. The following is a summary of die language features required to understand this report

The ASCEND language is strongly typed, requiring that the type of every part in every model be specified. Data in ASCEND are limited to be of the five pre-defined elementary types (*integer*, *string*, *boolean*, *unit*, and *real*). *Integers* and *strings* are used mainly for indexing arrays of objects and arc required to be given at compilation time. *Boolean*, *unit*, and *real* valued ATOMs, on the other hand, may have their values changed. *Reals* are unique in that they have an added notion of dimensionality and are used often as meaningfully named constants in the modeling equations. The implicitly valued ATOM is a structured object which may only contain elementary type attributes. Algebraic variables are most generally declared to be of the pre-defined type *generic\_real* which is a REFINEment of the elementary type *real*. Because the ATOM *generic\_real* REFINES *real*, it inherits the numeric and dimensional

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features and provides some additional elementary type attributes as parts to distinguish it as a variable. These attributes include a *real* lower and upper bound, a *boolean* fixed flag, a *real* nominal value, etc., to define its interaction with the equation solver. The *genericjreal* can be further REFINEd to any commonly encountered engineering variable type where the dimensionality and perhaps other attributes can be specified. Figure A-1 in the Appendix contains a listing of an ATOMs library file defining some useful thermodynamic variable types.

The REFINES operator may also be used to inherit the attributes of a previously written MODEL definition. Building MODELS in ASCEND involves describing MODEL types which are composed of instances and configurational relationships between them. Instances are declared locally within a MODEL using the IS\_A operator preceded by a list of instance names and followed by a type. If the type is generic is generic irecd (or a refinement thereof), then the instances become system variables and may also exist in equational relationships with other ATOMS. Equations in ASCEND are written in a declarative style, and are treated as objects which can be optionally named by the user. Dimensional consistency is automatically checked by the system. Each equation is given a *boolean* included flag attribute which can be set by the user to specify whether it is to be satisfied or ignored by the solver. Equations from separate MODELS can be accumulated in one simulation by instancing MODEL types within MODEL definitions. This illustrates how complex models can be decomposed into smaller simpler building-Mock models for a more clear understanding of the necessary equations. In addition to a declarative description, all MODELs have a procedural section with which initializations and specifications can be made to prepare the MODEL for solving. Through the evironment, MODELs instanced within a simulation can be isolated in the ASCEND solver for local investigation. This provides a means in which the initial values for some variables can be propagated throughout the MODEL by making temporary local specifications, i.e. assigning a TRUE value to some of the variables' fixed flag.

The REFINES operator, as it applies to MODELs, allows the defining of a MODEL as a modification of a more general definition. All of the equations and variables defined in the general MODEL become applicable in the REFINEd MODEL. Such a general MODEL definition is referred to as a base and serves as a root node of an inheritance hierarchy (Piela, *et ai*, 1991). An inheritance hierarchy is formed to support varying degrees of specialization or rigorousness and to also maximize code re-use. If an instance of a base type is made within a MODEL definition, then flexibility is provided to specialize the instance via any of the ancestral paths made available through type inheritance. This deferred binding is accomplished with the ISJREFINEDJTO operator. With regard to thermodynamics.

the IS JREFINEDJIO operator can be used, for example, to upgrade a vapor property MODEL assuming ideal gas behavior to a more rigorous one which utilizes Pitzer's corresponding state correlations. Provision, however, is necessary to have previously declared a pitzer MODEL as a REFINEment of the ideal gas MODEL.

The final operators to be introduced offer the configurational abstractions of object grouping and merging. The first form of object grouping is done using arrays which allows the creation of a stack of ATOMs or MODELS (currently indexed over *integer* or *string*), all of the same base type. Each element may undergo deferred binding individually. The ARE.ALKE command is used to form object cliques by forcing two or more objects (ATOMS or MODELS) to be of the same type, regardless of the degree to which any one is REFINEd. This is useful in propagating the effect of an IS\_REFINED\_TO command on a large group of objects and can prevent configurational modeling errors by forcing structural constraints. Finally, the merge operator ARE\_THE\_SAME goes beyond the ARE\_ALIKE command it of that it condenses the clique of objects into one unified object. It is the more important configurational operator by providing the means of connectivity necessary in the construction of most engineering models. In addition, size and memory requirements of a simulation can be reduced. For example, by ARE\_THE\_SAMEing variables themselves rather than equating their values, equations can be eliminated.

### **3.** Building a Mathematics and Thermodynamics Library

The basic framework for solving two-point boundary value problems has been previously given (Piela, *et al.*, 1991). This has been found to provide a suitable framework for most numerical methods involving ODE and quadrature integration, and interpolation. To further illustrate the structure, some visual aids are used in Figure 3-1 (Zaher, 1990). MODELS are depicted as 2-dimensional boxes. Arrays are represented by a stack of oveiiapping MODELS. The ARE\_THE\_SAME (ATS) and ARE\_ALIKE (AA) commands can be accomplished by connecting the corners of objects with labeling to help clarify which of the two is intended. Instancing is pictorialized by simply overlaying small MODELs (instances) in large ones with side to side connections from the instances to their base types. Specialization is visually formalised as a vertical hierarchy of MODELs connected top to bottom, where the most general base type lies at the top of the tree. An IS\_REFINED\_TO link can be drawn similar to that of an IS\_A with the correct labeling.



A listing of the ASCEND code corresponding to the building of the mathematical structure is given in Figure A-2 of (he Appendix. It is shown that a mathematical support structure can be fabricated by instancing an array of MODELS which themselves contain an array of MODELS. The purpose of making an array of *single step* MODELS is to break the domain up into one-dimensional finite elements. Each element or step[] consists of an array of function\_evaluations MODELS, the length of which being determined by the accuracy of the element. Connectivity is provided by merging the last *eval*<sup>[7]</sup> instance of each element with the first eval[] instance of the element immediately following. For integration (ODE or quadrature), specifications include the user-supplied MODEL containing the equations to be integrated, the number of steps per the integration (*nstep*), the step-wise integration method to be used, and any additional specifications required by the integration method. To solve a system of DAEs (Differential-Algebraic for example, REFINE Equations), a user must the MODEL derivative evaluations to be a more descriptive MODEL where the problem-specific differential and algebraic equations can be entered. Then, within the instanced *multijstep*, an IS\_REFINED\_TO link can be used to upgrade the *eval*<sup>[</sup>] instances to be of the problem-specific type. This is simplified by ARE\_ALIKEing all eval[] instances in all step[] instances of multi\_step. Then, the upgrade can be accomplished by simply binding only one (namely the *initial*) instance. In addition, the number of elements to be used is specified and each *step*[] instance can be bound to any of the available methods. For interpolation, the order of the approximating function (n prder) to be used for fitting along with the number of elements and the type of interpolating method to be used must be given. If the collocation method (Finlayson, 1980) is selected, DAEs must be provided as needed by an integration method. Otherwise, data interpolation is done by entering the data points directly at the *multijstep* instance level.

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Arrays also play a major part in the development of a thermodynamics framework to provide a means for implementing non-ideal mixture thermodynamics. Figure 3-2 provides a layout of the structure. First, a library of component data is put together where the physical property constants for each individual species can be made UNIVERSAL, as listed in Figure A-3 for some selected components (Reid, Prausnitz, and Sherwood, 1977). The ASCEND operator, UNIVERSAL, is used for automatically invoking an ARE\_THE\_SAME command on all instances of the applied type. In Figure A-4, the ASCEND listing corresponding to pure and mult-component thermodynamic property calculations is given (Smith and Van Ness, 1987). For pure component thermodynamic property calculations, some non-ideal methods are given for both the vapor and liquid phases as REFINEments of the general ideal and incompressible MODELS.

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Figure 3-2: An ASCEND structure for thermodynamics modeling

Non-ideal vqgor MODELs provide a means with which to estimate compressibility factors other than 1.0 while non-incompressible liquid MODELs provide a means with which to estimate the effect of temperature and pressure on the liquid density. For phases of more than one component only ideal mixture MODELs are available in the current library. It is desired to implement a UNIQUAC REFINEment of the *liquidjnixture* MODEL as well as a mixing rule REFINEment of the *vaporjnixture* MODEL in the near future. Although not shown in the pictorial structure, the library also provides stream MODELs for basic flow process simulation. *Singlejthasejstream* MODELs will contain a mixture model to calculate the total (V, //, and S) and partial molar properties ( $pV[J_t pH[]$ , and pS[]) from the temperature, pressure, and composition using an array of *component^thermodynamics* MODELs. An additional specification for streams is the flow rate which becomes the key attribute for converting all intensive properties to extensive properties. *Multij>hase\_stream* MODELs will require a means to estimate the distribution of components among the phases. This is done using a *phasejniscibility* MODEL (or its more REFINEd *phase^equilibrium* MODEL) which contains an array of *mixture^thermodynamics* instances, one for each phase present The miscibility calculation becomes an important part of most equilibrium separation simulations.

### 4. Example

To demonstrate the use of the above libraries in an engineering application, a chemical reactor will be simulated. The reaction kinetics to be studied is that of vapor phase isomerization of normal pentane in the presence of hydrogen. The isomerization process is widely used among petroleum refineries as a non-additive method for the octane upgrading of hydrocarbon streams. The process explored in this example is shown in Figure 4-1. It was designed to treat approximately 3000 barrels per day of a  $75 \gg i^* nC_5 H_1 2/25^{mai} *^6 iC_5 H_1 2$  feedstock. A vent was to be controlled to maintain a recycle with no less than  $90^{m0M}$  hydrogen. A zeolite-based platinum catalyst is used to site the isomerization reaction. The reaction is carried out at 525 •*F* in the presence of 1.25 moles of hydrogen recycle per mole of hydrocarbon feed in order to suppress excessive decomposition of the pentanes to the undesired cracked gases, ethane and propane. The competing reactions are shown in Figure 4-2.

Kinetic models have been proposed to quantify their selectivity (Voorhies and Bryant, 1968). Experimental data have suggested that all species present are assumed to be in adsorption equilibrium and that the adsorption equilibrium constants for all components are equivalent. A unified correlation  $K_o$  has been found to be a function of temperature, T, in the range 900-1100 Rankine.

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### $K_o m 0.63726 - 0.0010452r - 4.2182 \ll -7r^2$

The rate constants have been expressed in the Annenius fonn as functions of temperature as well.

$$k_{r} = e^{(1-7)} = \frac{10100}{(1-7)} k_{r} = e^{(1-7)} = \frac{10100}{(1-7)} k_{r} = e^{(1-7)} = \frac{10100}{(1-7)} k_{r} = e^{(1-7)} = \frac{10000}{(1-7)} k_{r}$$

Finally, the rate equations for components  $C_2H_6$ ,  $iC_5H_{12}$ , and  $nC_5H_{12}$  are given by

$$\frac{\text{foc}_2//_6}{dx} = \frac{\text{i}}{VF} \frac{1}{(1+K_0P)^2} (k_f y_{nC_5H_{12}} - (k_r + k_i) y_{iC_5H_{12}})$$

$$\frac{dy_{nC_5H_{12}}}{dx} = \frac{W}{VF} \frac{1}{(1+K_0P)^2} (k_r y_{iC_5H_{12}} - (k_f + k_n) y_{nC_5H_{12}})$$

where P is the pressure, W is the mass of catalyst, and V, F, and  $y_i^*$  are the molar specific volume, molar flow rate, and componential mole fraction, respectively, of the gas phase in the reactor.

The code used to formulate this **reactor** is **given in Figure** A-5. The thermodynamics, library was used **to calculate all stream related properties while the** mathematics library was used to integrate the above system of differential equations. The pressure drop across the reactor and heat transfer to and from **the reactor is neglected to** simulate an adiabatic or isenthalpic process for generation of a temperature profile. **The** *derivative*^*evaluations* MODEL is first REFINEd to the MODEL *kinetics* where an instance of a vapor phase *singlejphasejttearn* is created. This provides a molar specific volume and molar specific enthalpy calculation at the reactor conditions for use in the differential equations. Then, a MODEL *reactor* is written which includes an instance of a *multijtep* called *profile*. By inspection of the reaction stoichiometry, the molar flow rate is considered constant throughout the reactor. Here, the conditions for isenthalpic and isobaric constant flow is declared. For this example, finite-element orthogonal collocation is used to integrate the rate equations with five elements and two collocation points per element.



# **Figure 4-3:** The ASCEND environment

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A typical illustration of the environment following execution is shown in Figure 4-3. The simulation was performed with both ideal gas and pitzer correlated stream property calculations for comparison. First the ideal case was solved to generate values for all of the system variables. Then the non-ideal case was constructed easily by using the IS\_REFINED\_TO tool of the environment to upgrade each *comp[ ]* instance of each stream's mixture MODEL to the type *Pitzerjtapor*. By solving the ideal case first, the ideal solution provided excellent starting values for the non-ideal case. As can be seen in the figure, the ASCEND environment offers plotting programs which can be accessed through the language. The MODELS *singlejstep* and *multi\_step* have been designed to interface with the plotters automatically through use of the merge operator. In the graph, there are two plots (ideal and non-ideal) for the mole fractions of each of the components  $C_2//_6$ ,  $iC_5H_{12}$ , and  $nC_5H_{12}$  as they vary throughout the length of the reactor. It can be seen that non-idealities were neglibible at the selected temperature and pressure.

### **5.** Conclusions

In conclusion, it was found that the ASCEND environment promoted a very convenient handling of the modeling problem. The language offered decomposition to allow a suitable breakdown of the physics of the problem for easier formulating. Through type inheritance, flexibility was provided to choose a method of integration and a method for estimating thermodynamic properties easily. Data handling was facilitated with the use of nested array structures where the qualifying names for all of the system variables became more literal and easy to associate. Finally, through merging, it was made possible to communicate information across levels of decomposition, such as by merging the temperature of the reactor with that at which the individual component thermodynamic properties within the stream were to be calculated.

It is felt by this author that a more clear understanding of the process is inevitable when the above structure is applied. Should a modification to the reactor process ever need to be implemented, the abstractions offered by the language will minimize the amount of code re-writing by isolating the MODELS that will be affected.

# APPENDIX

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1:

# Figure A-l





ATOM moUr \_entropy REFINES generic\_real DIMENSION  $*1^{\lambda}2/t^{\lambda}2/$ DEFAULT 100.0{BTU/lb\_»ol«/RJ; nominal :- 100.0(BTU/lb\_wole/R);

display\_unit :- |BTU/lb\_«ol«/R|; END molarentropy;

ATOM entropy REFINES generic\_real DIMENSION  $\bullet \text{el}^{\lambda}2/\text{t}^{\lambda}2/\text{tmp}$ DEFAULT 1000.0{BTU/R);

nominal :- 1000.0(BTU/R); displayunit :- {BTU/R); END entropy;

ATOM entropy\_flow REFINES generic\_real DIMENSION n\*l<sup>2</sup>/t<sup>3</sup>/tmp DEFAULT 1000.01BTU/hour/R); nominal :- 1000.0(BTU/hour/R);

displayunit :• (BTU/hour/R); END entropyflow;

( » DIMENSIONLESS QUANTITIES 

ATOM factor REFINES genoricreal DIHENSIONLESS DEFAULT 1.0;

nominal :- 1.0; END factor;

END enthalpy;

ATOM fraction REFINES factor DEFAULT 1.0; low bound :- 0.0; nominal :~ 1.0; upper bound :- 1.0; END fraction;

# Figure A-2

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mathe	ematicsiih
	(• M6 *)
*	r(61(1)) = -0.9324695142; $r(61(1)) = -0.713244924;$
	r(6)[2] := -0.0012093805; w[0][2] := 0.3007015730; r[6)[3] := -0.2386191861; w[6][3] := 0.4679139346;
MATHEMATICS • LIB	r(61(4) := 0.2386191861; w(6)(4) := 0.4679139346; r(6)(5) := 0.6612093865; w(6)(51 := 0.3607615730);
* * * * * * * * * * * * * * * * * *	r(6)(6) : 0.9324695142; w(6)[51 : 0.3007013730; r(6)(6) : 0.9324695142; w(6)[6] : 0.1713*449*41,
ASCEND structure of a mathematical modal library for	END values;
numerically integrating function* or systems of DAE'a and performing polynomial interpolation.	END Legendre;
Togonh T. Kohon	UNIVERSAL MODEL Chebyshev REFINES base polynomial;
07/91	
•	INITIALIZE PROCEDURE values:
<sup>0</sup> د ه د ب ب ب ب ب ب ب ب ب ب ب ب ب ب ب ب ب	(• M−0 •)
	w(0)10) :- 1000000000; <b>w(0)[l]</b> :- 1.0000000000;
% Include "/second/library/plot sec"	(^ M-1 ^) r[1)[1) :- 0,.0000000000; <b>W[1][1</b> ) :- 3.1415926540;
· Include / upochu/ IIDIaly/ Diot.abc	(• M-2 •)
	r(2)[11 := -07071067810; W[2][1] := 1.1107207350; r[2][21 := 07071067810; -12)12) := 1 1107207350.
(• DATA-BASE MODELS	(* M-3 •)
	r[3)[1) :0,.8660254030; <b>w[3][1]</b> :- 0.5235987750;
MODEL baft@polynomial;	r(3)(2) := 0,.0000000000; $M(3)(2)$ := 1.0471975510; r(3)(5) := 08660524030; -13)(3) := 0.5235987750;
rIInteger1[integer].	(• M-4 •)
w[integer)[Integer) I§A real;	r[4][1] := -0,.9238795320; w(4][1] := -0.3005588660;
· · · · · · · · · · · · · · · · · · ·	r[4][2] = -03826834320; $m(4)[2]$ := 0.7256132880; r[4][3] = 03826834320; -14)[3] 2= 0.7256132680;
FOR 1:16 CREATE r[ll(11) := 0.0:	r(4)(4) := 0,.9238795320; W(4)(4) := 0.3005588660;
»[1)[01U  :- 0.0;	(* M-5 *)
END;	$r_{15}(2) = -05877852520; w_{15}(1) = 0.1941011040;$
w(0)[01) :- 1.0;	r[5)(3) <b>1</b> 0.,000000000; -(5)(3) <b>3</b> 0.6283185300;
END basejpolynomial;	r(5)[4) = 0,.5877852520; tf(5)[4) = 0.5083203690; r(5)[5] im 0.9510565160: w[5][5] = 0.1941611040;
UNIVERSAL MODEL Legendre REFINES baseinolynomial:	(• M-6 *)
er under Er Hogenare ran i as sussifierit nominari	$r[6][1] = -09659258260;  \psi[6][1] = -0.1355173350;$
INITIALIZE	r(5)(2) := -02588190450; -15)(3) = 0507575800;
(* M-0 *)	r(61(4) :- 02588190450; <b>#[6][4] :=</b> 05057575800;
-10M0) ;- 1.000000000; -[01[1] ;- 1.0000000000;	r[CU51:-0.7071067810; blo121:+0.3702402450; clubered
(* M-1 •) 	END values;
<b>w[1][1]</b> :- 1.333333333; w[1)(2) :- 0.3333333333;	
(• M-2 *)	END Chebyshev
r[2]U!;0.5773502692; -(2)(1) - 1.000000000; r[2][2]; - 0.5773502692; -121(21 - 1.000000000;	
(• M-3 •)	(• EVALUATION MODELS
r(3)[1] := -0.7745966692; -13)(1) := 0.555555555;	
$r_{3 3} := 0.7745966692; -13)131 := 0.5555555554;$	MODEL funotion^evaluations;
(• M-4 -)	n var# n^eq ISA integer;
r(4  1  := -0.8611363116; -14)[1) := 0.3478548451; r(4) 2) := -0.3399810436: -(41(2)) := 0.6521451549;	», y(integer1 ISA genericreal;
r(41(31) = 0.3399810436; -14113) := 0.6521451549;	D 40 DAVOR ADDATHE SAME.
<pre>x 4  4  :- 0.8611363116; -14)141 ;- 0.34785484*1;</pre>	II "YAF AKE"ITE_SAME;
(• M-* •) € ON 1 1 :- 0 9061 /*84*»; _ T*Tni :- 0.23692688*1;	EVD function^evaluations;
<pre>(1*11i) .* 0.*JS« &gt;«)10); _mm :* 0.4 /8fc28t?0*;</pre>	MDH, derivativeevaluations REENES functionevaluations:
i1%It*1 • 0.UU00U00U00; «I*I in :- 0.**8MM889j	

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mathe	maticsaib
END derivativeevaluation*;	dydx(ln_var).fixad :- falaa; dydx ter«(1n_var)[1n_ordar-lJ.flxad :- faXaa; ED dornpace:
MOFL integralevaluation* REFINES function_evaluationa;	
Iydx(Integer) IS_A genericreal;	Evo darivative_approxi«ations;
END integral_•valuation*	MLEL intagral_approxi«ation* REFINES function percentages (
(• APPROXIMATION MODELS	Iydx(Integer), 10     ISA generic_real;       Iydxterm(integer)(integer)     ISA generic_real;
MDEL lunctionapproxlaatlona;	FOR i:1n_var CREATE FOR j: 0n_ordar-1
n var, n eq, n order Is_A integer;	CREATE Iydx_tar»U)1JI - C(1)[j] * #^(j+1)/(j+1))
x, yllnteger) ISja genericreal; error(integer) ISja genericreal; c(Integer)(Integer) ISja ganarlcreal; y_ter»[Integer)(Integer) If_A ganerlcreal;	END; y(1) - SUM(y_tem11) 10n_order-1)); dydx(i) - 8UM(dydx_tara(1)[1n_ordar-in; Iydx(1) - 10 • SUM(Iydx_ter«li)(0n_ordar-1)); FND:
<pre>neq, nyar ARE_THE_SAME; FOR 1:1n_var CREATE y term[1][0], c[1][0] ARE_THE_SAJtE, FOR j: 1n_order-1 CREAFEterm[1][1] = c[1][1] * x^j; END; y[1] - SUM(y_tar<li)(0n_order-1)); END;</li)(0n_order-1)); </pre>	INITIALIZE PROCEDURE Int_ap«ca; Ivdxd.Tn_var).fixed :- falae; Iyd*_tanidn_varnon_ord*rl.fUad :- falaa; END Inttpeca; END Inttgral_approxUationa;
INITIALIZE PROCEDURE fxm_«paca;	(• PROPAGATION MODELS
y(ln_var).flxad :- true;	MODEL «ingla_atep;
yternilnvarjt0n_order-1).fix«d :- falt«; error[1nvar) :- 0.0;	aval(integer) IS_A function_evaluationa;
error(1nvar).fixed :- true; ctln_varl(1n_ord«r-ll :- 0.0;	n
<pre>c(ln_varl(ln_ord«r-ll.fixed :- trua; c[lnvar)(0).fixed :- falaa; END fxn_«peca;</pre>	eval(0n aval) ARE_ALIKE; aval(0n~aval).n_vtr ARE_THE_SAME; n_var, «val(0n_evai).n.var ARE_TUE_SAME;
END* function_approximation*;	aval(n_evalj.x - •v!l[0).x • h;
MODEL derivative_approxl>ationa REFINES function_approxlautiona	END aingle_atep;
dydx[Integer)ISAgeneric_real;dydx_ter»(Integer)(integer)IS_Aganaric_raal;	(• NUMERICAL INTEGNATION
FOR 1:1n_var	MODEL integration REFINES ilngl«_«tep;
dydx_ter»(1)(U <sub>#</sub> <b>cli)(1)</b> ARE_THE_SAME;	n^ordtr, n^aval ARf TH£^SAME;
ruk j: 2.n_order-1 CREATE	FND Integration:
dydx_term(1(()) = c(1(()) = )*#~(]=1)) LNU;	
dydziji - SuMidydz termililin order>l);	I* ODE SVITEMS 
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HUN f*n %imc>;	

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-		derlvativejevaluations;	step(j].eval[0).x A	ARE_THE_SAN«;	
	appro*[0n_eval)	IS_REFINED_TO ~	graph.curve[11.pnt(j-1	).y7	
		derivative_approxisations;	END:	I) AKE_IHE_SAWE;	· •
	n_order, n eval ARE_TH	SAME;	graph.curvelD.pnt[graph.c	urveli).npnt).x, final.x ARX_TN	_ <b> 4I</b> *
	FOR i:0n <u>~</u> eval *"		graph.curve(1).pnt[graph.c v. final.v[1) ARE THE SAME	urve(1) .npnt).	
	FOR j:l.,n_var	-	END;	7	
	CREATE	ANDROWIL WIT ADE THE CAME.	INITIALIZE		
	appro*(1).erro:	[j) - eval[1).dydx[j1 -	PROCEDURE specs;	•	
		appro*U).dydx[j);	RUN step[1nstep).specs; step(1n step).eval[0).x.t	fixed :- false:	
	END; END:	- total	final.x.fixed :- false;		
	FOR i:1n_eval-1		stepI1n_step).h.fixed :- initial x fixed true.	true;	
	CREATE eval[i].x - eval(0)	.x ● (h/2.0)*	step[ln_step).eval[01.y(	ln_var).fixed :- false;	
	(1 + polnts.r	(n_or4er-1)UUf	Initial.ylln_var).fixed	:- true;	
	END;		END Specs;		
	INITIALIZE		END Multi_step;		
	PROCEDURE Specs; RIN eval(O n eval	) snecs:			
	RLN appro*[On ev	al).der_specs;	(•·MULTI-STEP METHODS	•	
	eval[1.n_eval)7y	1n_varl.fixed 2- false;		· · ·	
	eval[0].y11.in_val ev»l(ln_eva1-1).	*.fixed 1- false;	MODEL Ada*s_Bashforth_4 REFINES sn	ilti_step;	15
	h.fi*ed :- false; appro*10 p_eval	errorll n vorl 2-00.	step[13]	IS REFINED_TO	Ψ.
	approv(ln_eval-	].errorlln_varl.fixed :- true;		~ Rungejtutta_4;	
	approxl0 <sub>#</sub> n_eval .	error(ln_varl.fixed :- false;	step[4n_step]	~ COC Integration;	
	appro*[0).elln_v END specs:	ar)[On^order-U.fixed 2- false;	step(4natep).n_order	:- 1	
•			etep(4n <u>~step).n_eval</u>	:- If	
	END collocation;		FOR 1:4n_step		
	(* PROFILE MORFIG		FOR j:1step[1).eval(	0).n var	
	(* PROFILE MODELS		CREATE		
	•		stepm.evalUl.ylj (step(l).h/24)*	]) - step[1].evai 101 .y[j] •	
	MODEL multlstep;		(SS*step(ll.ev	al(01.dydxljl -	
	n step, nyar	ISA integer;	37*step(1-1).6	eval(0).dyd*[j) • eval(0).dydx(j) -	
	•tep(Integer) •^initial. final	ISA single_step;	t*step(l-3).ev	val(0).dydx(j));	
	graph	IS A pltjplotj	END; END;		
	initial, steplll.evallO) ARE	HE SAME:	, · · · · · · · · · · · · · · · · · · ·		
	n var, «tep(ln_stepl.n_var	RE THE SAME;	INITIALIZE PROCEDURE AB4 space.		
	final, step[n_step].«val[etep] FOR l·l n »ten-l	n_stepl.n_evall	RUN step(13).specs;		
	CREATE		step(1n_step1.eval[0. final.x.fixed »- false	<pre>1.x.flxed :- false; ;</pre>	
	stepli .evaUstepli).n_ev	al, stepli+1).ever(u) and rec_and	step[ln_step).h.fixed	; 1 :- true;	
	EW,		initial.x.fixed :- true	е;	
	PLOTTING	·*)	step[l.n_step .eval[0]	l.y[ln_var).fixed :- false;	
	graph survers i vir ARE THE S. Graph survers i gi4pr».ncuiv«].	n^ni.	END AB4_apecs;	eu 1100;	
	MI >knt.		END ka+ms luahforth 4;		
	e e suite de la companya de la compa		NOOL 1804 RUINES And a way		
	من الأستانية اليونة (يون المية الع - من الأستانية اليونة (يون المية الع	• •	Roal Bor Ronas Aun «E«p,	IS A derivative evolution	
	- NEN- 1	11 -	d	15_A utilivative_evaluation	L',

. F



nstep y(integer)(integer) x(Integer) rtol(Integer) atol[Integer) step(l.n\_step) »tepj1.n\_stepj.o\_eval ISA Integer; ISA generic\_real; ISA generic\_real; IS-A real; IS-A real; IS RCFIND\_TO integration; #=~1# ma|hematics.lib

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Ы

natep, n\_wtep ARE\_THI\_SAME; d.nyar, n\_var ABE\_TW\_«AM«; x(O..natep)# d.x AEE\_AUEE; FOR l:l.d.n\_var CREATE y(O..nstepUl|, d.ytl) AiE.AUKE; \* END; FOR l:l.n\_atep CREATE FOR j:l..tf.n\_var CREATE etep(l).eval[0).y(jl, y(l-l|(j) AAS.THE.SAME; END; atep(i|.eval(0).x, x(l-l) ARE\_THE\_tAM«; END;

FOR k:l..d.n\_var CREATE

atep[n\_atep).eval[1).y[k)\_f y(natep)(k) ARE\_THE\_SAME; END;

8tep(n\_atep).eval[1).x<sub>#</sub>.ji[natep) ARE\_THE\_SAME;

#### INITIALIZE

PROCEDURE specs; d.x.fixed :- true; d.y(l..d.n\_eql.fixed :- true; END specs; ~

END lsode;

# **Figure A-3**

A Section 2.

componentsJib cpvapd :- 1.826e-9{cal/gm\_mole/K^4}; Tc :- 33.3|K); Tb :- 20.37(K|; PC :- 12.8(atm); Vc :- 65.0(cm<sup>A</sup>3/gm\_mole); COMPONENTS. L T B Zc :- 0.305; ome<)a :- -0.22; Hv :- 904(J/gm\_mole}; ASCEND structure of compon+nt physical property Hf :- 0.00{J/gm\_mole); constants. Gf :- 0.00(J/gm\_mole); Tliq :- 20.0(K); Joseph J. Zaher Vllq :- 28.3944{cm<sup>A</sup>3/9D\_sole}; 07/91 RIN reference; END values; END Hydrogen; (• METHANE llnclude "-/ascend/library/atoms.lib" \*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\* UNIVERSAL MODEL Methane REFINES component\_constants; GENERAL COMPONENT (• **name** MODEL component\_constants; INITIALIZE PROCEDURE values; IS\_A string; name mw :- 16.042<g/g>jsole); mw. Vllq, Tliq, anta :- 15.2243: antb :- 897.841KI: anta, antb, ante, ante :- -7.16JKW hara, harb, hare, hard, hara :- 30.715/ cpvapa, cpvapb, epvape, cpvapd, harb :- -1300.tl(K); Tc, Tb, Pc, Vc, Zc, omega, hare :- -2.641; IS A constant; TO, PO, HO, SO, Hv, Hf, Gf hard :- 0.442(IT2/mmHg}; cpvapa :- 4.59t{cal/gm\_mole/K); INITIALIZE cpvapb> :- 1.24S«-2(cal/gm\_mole/K<sup>A</sup>2); PROCEDURE reference; epvape :-  $2.i60e-6\{cal/^i mole/K^A3\};$ TO :- 298.15IK); cpvapd :- -2.703e-9|cal/gm\_mole/K<sup>A</sup>4); PO :- 1.0(atm); Tc :- 190.7{K»; HO :- Hf; Tb :- 111.67iK»; SO :- (Hf - Gf)/TO; Pc :- 45.4{atm}; END reference; Vc :- 99.0tcm<sup>A</sup>3/gm\_mole); END componentconstants; Ic :- 0.288; omega :- 0.008; Hv :- 8180|J/gm\_moleW ( • HYDROGEN Hf :- -74840U/ga\_moU); \* Gf :- -5083S.6(J/gmjROle); Tllq :- 111.7IK); UNIVERSAL MODEL Hydrogen REFINES component\_constants; Vllq :- 37.7459{cm<sup>A</sup>3/gB\_mole); **R**N reference: name :- 'H2'; END values: END Methane; INITIALIZE PROCEDURE values; mw :- 2.016|g/gm\_mole»; (\* ETHANE anta :- 13.6333; -----antb :- 164.90 |K|; ante :• 3.19{K»; UNIVERSAL MODEL Ethane REFINES componentj;onstants; hara := 12.050; HatD :--m .v\*iKi; 2.201 6410 - U.U.M. Fail - a designate mension **ENITIALIZE** and a second PHOCEOORL values: ودعا فالمقتمة لهوم فمحاولا المتكلا العارات بمومسود me := 30.068[g/gm\_mole];

cpvape c= +1/2980-61ca3/gm mo30/8/317

P

a your manufament in the

:• 'CH4';

:- 'C2H6'

anta :- 15.6637; antb :- 1511.42UI; ante :- -17.16|K|; hara :- 30.759; harb :- -2464.42(K); hare :- -3.601:

hard :- 1.073(#\*\*/mills); cpvapa :- 1.292<oal/g> »ol«/K|; -cpvapb :- 4.254ct-2|eal/gB MBI«/K<sup>A</sup>2}; epvape :- -1.6S?«-S eai/g» »«U/K<sup>A</sup>3); cpvapd :- 2.001«-t e«1/fBj»U/K<sup>A</sup>4); Tc :- 305.4(K); Tb :- 104.531IK); Pc :- 40.2(ata); Vc :- 140.0(CB<sup>A</sup>3/ga\_aoU)f Zc :- 0.205; OMga :- 0.0M; Hv :- 147201J/g« aol« ; Hf :- -04667 J/gi\_ioU ; Gf :- -329201J/ga «oU ; Tilq :- lU.OIKI;" Vllq :- 54.0606 cs<sup>A</sup>3/gB\_≫ol\*)f RUM reference; END valuta;

#### END Ethan\*;

#### 1\* PROPANE ......

UNIVERSAL MODEL Propar\* REFINES COMPOSED \_ conatants;

:« 'C3H0';

#### naa«

TNTTTALTZE

PROCEDURE valu«s; min := 46.097(g/gm; sole); ant\* :- 15.7260; antb :- 1062.46<K); ante :- -25.1t(K); hara :- 43.492; harb :- -3266.92(10: hare :- -4.179; hard :- 1.01{K\*2/amHg|; cpvapa :- 1.009(cal/g»,jiol«/K); cpvapb :- 7.315«\*2(cal/gM\_«ol\*/K<sup>A</sup>2); cpvapo i- -3.709«-5(cal/gA\_«oU/K<sup>A</sup>3); cpvapd :- 7.670«~9{cal/gBjioU/ir4); Tc :- 369.9{K|; Tb :- 229.99KK); Pc :- 41.9(ata); Vc :- 203.0(c»<sup>A</sup>3/9i\_«ole); Zc :- 0.201; oiega :- 0.152; Hv :- 1077O(J/gn\_mole); Hf :- -103050 J/gn\_woUI; Cf :- -23472U/OB\_aol«|; Tllq :- 231.01K); V11g := 25,7600(cm\*3/gm\_mole); MUM (•(•(•∩C•; A NOT WALLMARK

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PROPYLENE
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components lib

UNIVERSAL NODEL Propyl«n« REFINES coa^»n«nt\_constants;

:- 'C3Hf; name INITIALIZE PROCEDURE valuta; •w :- 42.001 g/g\* ibole1; anta :- 15.7027; antb :- 1007.531KI; ante :- -26.15IK); hara :- 44.704; harb :- -3260.31(K); hare :- -4.379; hard :- 1.63{K''2/MHg); cpvapa :•1 O.006tcal/gBjK>l«/K|; cpvapb :- 5.602«-2(cal/gnjM>l«/K<sup>A</sup>2); epvape :- -2.771«-S|cal/gm tu / n i: cpvape :- 22.771«53[cal/gm\_007 in 17 cpvapd :- 5.26to-9(cal/g»\_w31e/K\*4]; Tc :- 365.11[K]; Tb :- 225.423{K); Pc := 4S.6Uta);vc :- 101.O(oa<sup>A</sup>3/g«\_«ole); Zc :- 0.275, oaaga :- 0.140; Hv :« 19653.92|j/gB\_»ol«|; Hf :• 20414.0(J/ga wolm\t Gf :- 62710.O(J/e»~Bol«); Tllq :- 223.0IKII Vllq := 60,75M (an^3/gs\_sole); RUN r«f«r««c«f ENO valuaa; END Propyl«A«; (\* i BUTANB UNIVEMAL MODEL 1.ButM\* MUIXNES oc«pon#nt\_con«taftt»; :- '1C4H10'; 2426 INITIALIZE PROCEDURE valu«a; •w :- 50.124(g/gft\_«ol«); aota :• 15.5301; antb :- 2032.73IK); ante :- -33.15IK); hara :- 46.141;

harb :• -3771.21 |K|; hare t- -4.509;

Tc 20 400.UK):

Tb :• 241.424{K);

Pc #= 3t.o<\*t\*1;

Ic | 0.213; 00004 I- 0.176;

hard :- 2.571 IT2/»Hg};

Vc |= #63.0(cm\*3/gm\_mole);

cpvapa i» -0.332(cal/ga\_aol«/K|;

cpvapb i- 9.109\*-2(oal/g« »oU/K<sup>A</sup>2);

CDVaDO IP -4.409«-5Ical/g«\_aol«/K<sup>A</sup>3\;

cpvapd to 6.915«-9|cai/g»\_»oU/K\*4i;



INITIALIZE

PROCEDURE values;

•» :- 86.178{g/ga »Dla];

anta :- 15.83\*\*: "

antb :- 2\*97.SS(K); ante :- -49.78(K)# hara :- 57.27\*/

harb :- -5587.42 |K) | hare :- -5.885;

Tc :- 507.9{K);

Tb :- 341.887(K);

Tllg :- 293.0 K);

RUN reference;

END values;

----- \*}

**PROCEDURE** values;

anta :- 15.9008;

hara :- 52.1; harb :- -5557.\*1{K);

hare :- -5.072; hard :-  $3.*l|K^{A}2/m*Hg|;$ cpvapa :- -8.101lcal/g«jnol«/K); cpvapb :- 1.133e-Hcal/g»\_»ol«/K<sup>A</sup>2|; epvape :- -7.20\*«~5{cal/gajK>l«/K<sup>A</sup>3); cpvapd :- 1.703«-8{cal/g»\_»ol«/K\*4};

Tc :- 562.2|K); Tb :- 353.252IK); Pc :- 48.3(atn);

Ic :- 0.271; omega :- 0.212;

NUN PERMICUPA

11(:-

AND VALUES?

Vc :- 259.0(cm^3/gm\_mole);

Hv:= J152.0(cal/gm mule);

i.f = W\*«fcJ.UtJ/ga =u.e., Tesa - 201 4141,

ومعديها لمواد المتوهمون هوالدا الواديان

801012

ancb :- 2788.51(K); ante :- -52.36(K|;

END i\\_Hexane;

nam«

(\* BENZENE

INITIALIZE

Pc :- 29.3{at»);

2c :- 0.2\*0; onega :- 0.29\*;

hard :- 4.778 [K\*2/atf0];

Vc :-  $370.0(ca^{\lambda}3/g*_{ole});$ 

Hv :- 28850fJ/g«\_»ole);

Hf :- -1\*7200|J/gB\_wole);

Gf :- -251.01J/gp\_SK>le|;

vllq :- 130.7709(g/cM<sup>A</sup>3);

UNIVERSAL MODEL Benzene REFINES coapon«nt\_constants;

nw :- 78.114{g/gm\_nole);

cpvapa :• -1.054(cal/ga Mole/K); cpvapb :- 1.390\*-1{cal/gii M»1\*7K<sup>1</sup>2);

epvape :- -7.449e-5 cal/gi\_ole/K<sup>A</sup>3);

cpvapd :- 1.551e-8 cal/g»j»l«/K<sup>A</sup>4)i

**END** Benzene:

componeats.iib

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I TOLUENE
  ----- *1
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name

(•

UNIVERSAL MODEL Toluene REFINES component\_constant\*;

:- 'C7H8';

INITIALIZE > PROCEDURE value\*; •w :- 92.13{g/g«\_»ole|; anta :- U.0137; antb :- 309\*.S2(K|; ante :- ~53.\*7(K); hara :- 5\*.785; harb t. -\*283.50(K|; hare :- -5.\*81; hard :- 4.84tK<sup>A</sup>2/MHg}; cpvapa :« -5.tl7|cal/g»\_nole/K); cpvapb :- 1.224e-ltcal/gn\_»ole/K<sup>A</sup>2|; epvape I- -\*.\*05e-5{cal/ga\_wole/KA3); cpvapd :- 1.173e-8(cal/gB\_Mole/K<sup>A</sup>4»; Tc :- S91.I{K|| Tb:- 393.77\*(K); Pc :- 40.6lat»); Vc :- 3l6.0(C\*<sup>A</sup>3/g''\_«ole}; Zc :- 0.2\*4; ooega !• 0.257; Hv :- 7930.0ical/g»\_«ole|; Hf i - S.003«4(J/ga\_sole); Gf :- 122005.0(J/g»jsole); Tllq :- 293.0(K); Vllq :- 10\*.2\*30(CB<sup>A</sup>3/gBjK>le); RUN reference; END values; END Toluene; HATER • 1 \_\_\_\_\_

UNIVERSAL MODEL Hater REPINE! component\_constants;

na«	e :	-	'H2O';
INI	FIALIZE		
	PROCIDURS values:		
	mmi* 18.00(g/g»_Mill;		
	anta t • 18.303*i		
	aotb !• 381*.44 M/		
	anco :46.13IK),		
	hara :- 55.33*;		•
	harb :68*9.50(KI/		
	hare :5.115;		
	hard :- 1.05(K*2/«»Mg);		
	cpvapa ;- 7.701(cal/g«jnole/K);		
	cyvapb := 4.5956-4(cal/gm mole/K*2)	;	
	dpwape := 2.821e-4 cal/g«>ole/K 3t	;	
	epvapd := -0.85%e-8(ca)/gm_mole/#-4	17	
	$T_{c}$ 1* 447.4JK»;		
	The is 373.15(A) -		
	IC :- 20.*(at«I;		

:- 'C\*H\*';

<pre>cmega := 0.344; Hv := 40650{J/grn_sole); Hf := -241826[Jgp_0 U ; Gl := -228614.0{J/gp_nole;; Tliq := 293.0(K f VIlq := 18.0361(oi<sup>x</sup>3/g»jK&gt;X«); RUN reference; END values;</pre>		
END Water;		<i>·</i> .
		2

.

### Figure A-4





ibermodynamicsiib ave\_alpha[phases(l))(phases[2..npJI.fixed :- false; END specs; INITIALIZE PROCEDURE specs; 15 **END** phase jils clblllty; RUN comp(comps[1..nc)l.specs; T.fixed :- true; P.fixed :- tn»f y[coaps[1..no]).fixed :- true; PHASE EQUILIBRIUM y(comps(nc)).fixed x- falsefv.fixed :- false; H.fixed :• false; MODEL phase\_equillbrium REFINES phase\_mlsclblllty; s.fixed :- false; pv(comps(l..nc|).fixed :• false; FOR 1: comps(l..nc) CREATE pH[comps(l..nc)).fixed :- false; FOR j: phases(2..np) pS(comps(l.-nc)).fixed :- false; pVExcess(comps(l..ncII I- 0.0(ft<sup>A</sup>3/lb mol«); CREATE Mix(phases[1)).pH(i) - T\*Mix[phases(1J).pi(1) pVExcess(comps[1..ncj).fixed :- true;\*" pHExcess(comps(l..nc)) := 0.0(BTU/lb mole); Mlx(j).pH(l) - T\*Mlx(j).pS(l); pHExcess(comps(l..nc)j.fixed :• true? END; pSExcess(comps(l..nc)) := 0.0(BTU/lbjsole/R); END; pSExcess(compsI1..ncj).fixed :- truef INITIALIZE END specs; END liquldmixture; PROCEDURE equll\_specs; T.fixed :- false; alpha(comps(l..nc)) (phases(1)) [phases(2..np)l.fU«d :- false; (\* HISCIBILITY MODEL ave\_alpha(phases(1)l[phases(2..np)) :- 1.0; ave\_alpha[phases(1)1[phases(2..np)).fixed :- true; END equl1\_specs; MODEL phasejilsclblllty; END phase\_equllbrlum; т IS *I*I temperature; ISJ1 pressure; Р IS J1 mixture\_thermodynaxdcs; (\*. STREAM MODELS Mlx(states) alpha(species)(states)[states) IS\_Ji factor;" ave\_alpha[states)[states) IS\_i1 factor; MODEL slnglejphase\_strea«; IS-J1 integer; nc, np camps[Integer) IS\_*ii* species; IS\_J1 temperature; phases(Integer) IS ii states: т IS~J pressure; Р data(species) IS\_II componentconstants; IS\_Jt molar\_flow; F IS-J1 Integer; T, Mlxlphases(l..np)).T ARE THE SAME; nc IS-J1 species; P, Mix[phases[1..np)).P ARE\_THE\_SAME; comps (Integer) is''''ifcfraction; nc, Mix(phases[1..np)).nc ARE\_THE\_SAME; y(species) IS Ji componentconstants; data(species) FOR 1; 1...nc IS J1 mlxture thermodynamics; Mix CREATÉ ISJ1 molar\_volume; v comps(i), Mix[phasesll..np)l.comps[i) ARI\_THE\_SAME; IS Ji molar\_enthalpy; н END: IS Ji molar\_entropy; s FOR 1: comps(l..nc) CREATE T, M1x.T ARE THC\_SAME; data(1), Mix(phases[1..np)|.data(1) ARC^THE.SAHE; P, Mlx.P AAE~fHE\_SAME; FOR j: phases(2..np] nc, Mlx.no ARE\_THE\_SAME; CREATE FOR 1:1...no ave\_alpha[phases(1)](j)\*Mlx1phawas[1)).y(1) -CREATB alpha(l)(phases(l))(j)\*Mlx()).yd); comps(l), Mlx.comps(l) ARE THE\_SAME; data(oompa(l)), Mlx.data(oomps(i)) ARE\_THESAME; END; ylcompadl), Mix.y(compa(l J) ARE\_THE\_SAME; END; END: IN1TIALI/L V, MIX.V ARC\_THE SAME; PROCEDURE SPRCEZ H, MIX.N ARC THESAME; J, MIX.S A\*C\_THE\_SAME; - times - tala02 and the second states of the s يعبروه فالقلال ورعكانا وموسيدون INITIALIXE I fraud in Claw. PKOCCOUM «p«cs; r llagd : - iiu«, HUMMix.specs; aiphaicusps11..nc|IIphases[]][[phases[]..np]].fixed := true;



# Figure A-5

	iso	m.asc	1
{*====================================	,	•(0.63726-0.001045211/R) •t+ dydx[3) - 1.0(coi <sup>A</sup> 3/g/a)	4.2182e-7(l/R <sup>A</sup> 2)*f2))*
ISOM.ASC	X	*(catalyst/s.V/s.F) M«»p(10.7 - 10100.0(R)/T)*s. exp(9.9 - 8500.0[R)/T)*s.y(' exp(7.1 - 11000.0(R)/T)*s.y (1.0 + 1.0(1/m, 10.3**))	y[' C5H12') - nC5H12'l - ('nCSH12'U
ASCEND structure Cor the modeling		*(0.63726-0.0010452{1/k]*t+	4.21824-7(1/0+2)*5*0)*21
of a pentane lsoawrliatloo prooess.		INITIALIZE	
Joseph J. 2aher 07/91		PROCEDURE values; RUN s.data( <sup>#</sup> H2').values; RUN s.data('C2H6').values; RUN s.data['C3H8 <sup>#</sup> ].values; BUN s.data['C3H8 <sup>#</sup> ].values;	· · · · · · · · · · · · · · · · · · ·
linclude ''-/ascend/library/mathematics.lib* %Include ''-/ascend/library/thermodynamics.lib* (* RATE EQUATIONS 		RUN s.data:'ICSH12'].values; RUN s.data(•nCSH12*).values; catalyst :- 105012).values; s.t :- 985.0(R); s.p :- 280.0(psla ; s.F :- U25.0 lb_BK>le/hour); s.y('H2'  :- 0.50; s.y('C2H6'  :- 0.03; s.y('C3H8') :- 0.03; s.y('CSH12') :- 0.11; s.y('DSH12') :- 0.33;	
MLLEL kinetics REFINES derivative_evaluations;		dyds(l).nominal :- 0.001;	
<pre>catalyst </pre>	<pre>IS A mass; is' A singlejphase_stream; IS' A temperature; IS' A pressure; := 3; :- 5; :-*H2'; :- 'C2H6'; :- 'C2H6'; :- 'C3H8'; :- 'IC5H12'; IS REFINED_TO hydrogen; IS-REFINED_TO hydrogen; IS-REFINED_TO ethane; IS-REFINED_TO ijpentane/ UNREFINED_TO n_pentane/ UNREFINED_TO n_pentane/ IS_REFINED_TO vapor_minture; IS_REFINED_TO fraction;</pre>	<pre>dyds(1).nominal := 0.001; dydx(3).nominal := 0.001; dydx(3).nominal := 0.01; dydx(3).nominal '-' °-<sup>01</sup>; ED values; ROCEDIRE specs; atalyst.fixed := true; s.y("H2'1.CiJied := false; s.y('C2H6')*ClJi«d := true; s.y('C5H12'1.flx«d := true; s.y('IC5H12'*).fl«d := true; s.y('IC5H12*).fl«d := true; x.fixed := true; dydx[1.n_var).fixed := false; ED specs; END kinetics; (* REACTOR OPERATION *)</pre>	8
p, s.p AKG_IHE_SAVIE; y(D« «.y('C2H6') ARE THE_SAME; y121, s.y['IC5H12'] ARE THE_SAME; y(3)(y('nC5H12'] ARE THE SAME; s.yl'C2H6M, a.yl'C3Hr  ARI_THE_SAME; dydxll1 - 1.0(cn <sup>3</sup> /g/s] * (catalyst/s.V/s.F) M «xp(7.3 - 10000.0[R)/T)*s.y e «p(7.1 - 11000.01R /T)*s.y /(1.0 + 1.0 l/p «la » p * (0.4)726+0.001045211/R)*t+ dyda[2] - 1.0(ca <sup>3</sup> /g/s] * (cat[10, 1 - 0]000.018]/T]* yi exp(10, 1 - 01000.018]/T]* yi exp(10, 1 - 10000.018]/T]* s.y /(1.0 + 1.0(1/pal* *p)	('ICSH12') • ('nC5H12')) 4.21020-7{1/R^2 ***2}}^2; 'nC5H12'] - y(*IC5H12') - 1*(C5H12') ;	MULL reactor; in, out profile ratio profile.n_step profile.step!1profile.n_step).reorder profile.stepdprofile.n_atepl profile.itipilprofile.n_step .points profile.initial in, profile.initial.s ARE THE_SANE; but, profile.final.s ARE THE_SANE; %O* is1prof1le.n_step CREATE FOR j:0proflie.step(1).n_ord«r-1	IS_A singlej>hase_strea«; ISA multl_step; ISA factor; :- 5; :- 3; ISREFINED_TO collocation; ISREFINED_TO Legendre; IS_REFINED_TO kinetics;

<b>60.1</b> %	66266	0000	100		200	<b>6</b>	1.26	C 37.4
	- X	14	1	2.1	98	222		
		8-9	1	10	-2.	29		
		- 2			. s	5.8		
					: /			
	1.0							
						• •		
-								

#### CREATE

profile.steplU.evalljl.s.H, profile.stepUl.evallj+l|.s.K AREIHESAME; proflit.step(U.eval(j).s.F, profile.step[ll.eval[j+H.s.F ARE\_THE\_SAME; profileTstepli).avalljl.s.p, profile.steplU.eval[j+U.s.p ARE\_THE\_JAMB; ENX;

#### END;

ln.y['C2H6'l\*(ratio • 1) - 0.05\*ratlo; in.yC 1CSH12')\*(ratio + 1) - 0.25; in.yl'nC5H12'l\*(ratio • 1) - 0.75j ln.F - 500.01lb\_M>!«/hour)\*(ratio • 1);

#### INITIALIZE

PROCEDURE values; FOR 1:1..proflie.nstap DO RUN proflie.etepli).pointe.value\*; FOR }:0..proflie.«tep(1).n\_ord«r DO RUN proflie.«tep(1).n\_ord«r DO RUN proflie.«tep(1).n\_ord«r DO RUN proflie.«tep(1).availj1.value«; END; In.T :- 985.0(R); ratio :- 1.25; profile.Initial.x :- 0.00; profile.Step[2].eval[0].K :- 0.20; profile.Step[2].eval[0].X :- 0.40; profile.Step[4].eval[0].x :- 0.40; profile.Step[4].eval[0].x :- 0.60; profile.step[5].eval(0).a :- 0.80; profile.step[1].x := 1.00;

#### END values;

#### PROCEDURE specs; RUN In.specs; RUN out.specs; RUN proflie.specs; FOR 1:1...proflie.n\_«tep DO FOR j:0..proflie.stepd].n\_order DO profile.stepU).eval[j].s.t.fixed :- false; profile.step(U.eval[j).s.p.fixed :- false; END; END; ln.T.fixed :- true; In.P.fixed :- true; ln.F.fixed :- false; ln.y(ln.cosips[l..ln.nc]).fixed :- false; out.t.fixed :- false; out.y(out.co\*ps(l..out.nc)].fixed :- false; ratlo.fixed :- true; profile.initial.x.fixed :- true; profile.step[2).eval[01.x.fixed :- true; profile.step(3).eval[0).x.fixed :- true; profile.8tep[4).eval(0).x.fixed :- true;

profile.8tep[4).eval(0).x.fixed :- true; profile.stepi5).eval(0).x.fixed :- true; profile.flnal.x.fixed :- true; prof lie.stepl1..5).h.fixed :- false; tlND specs;

LNU reactor;



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